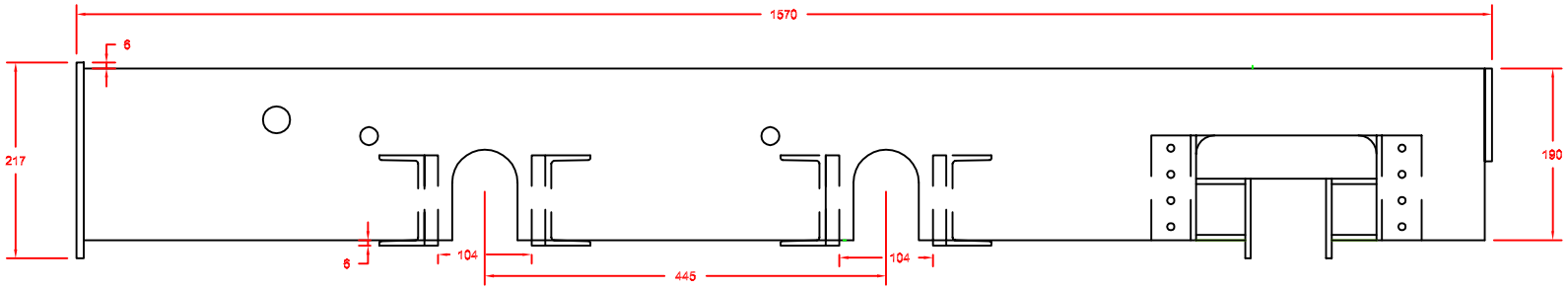
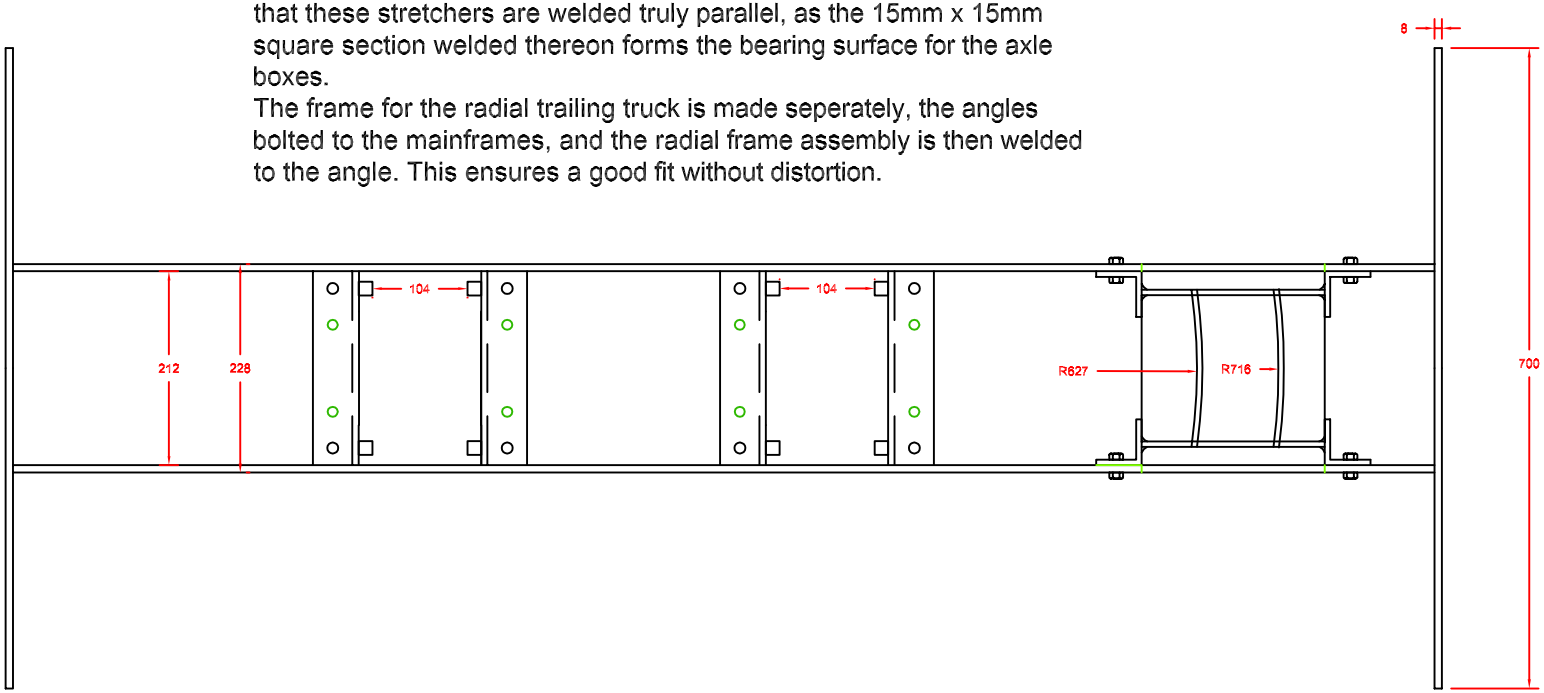


All frames from 8mm mild steel plate, profile by flame, laser or water-jet. Stretchers from 4" x 2" (or 100mm x 50mm) 'C' section. N.B. It is critical that these stretchers are welded truly parallel, as the 15mm x 15mm square section welded thereon forms the bearing surface for the axle boxes.
The frame for the radial trailing truck is made seperately, the angles bolted to the mainframes, and the radial frame assembly is then welded to the angle. This ensures a good fit without distortion.



ALICE - Main Frame General Arrangement (radial)

Dwg. 02 Rev. 0 Date 18th Feb. 05

DO NOT SCALE

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